

Customer	:	CU-DAR001 Dart Helicopters Services	Drawing Name	:	ARM
Job Number	:	32550			
Estimate Number	:	10706			
P.O. Number	:	N/A	Part Number	:	D2012103
This Issue	:	5/25/2007 S.O. No. : N/A	Drawing Number	:	D2012-103 REV B2
Prsht Rev.	:	NC	Project Number	:	N/A
First Issue	:	N/A Type : SMALL /MED FAB	Drawing Revision	:	B2
Previous Run	:	31482	Material	:	N/A
Written By	:		Due Date	:	6/6/2007 Qty: 5 Um: Each
Checked & Approved By	:	JF 07.05.28			
Comment	:	Est.Rev.1 02.04.03 Added Inspt level 3 NG			

Job Number:



1.0	M304TR0500W035	304 RD Tube .500 x .035W
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Comment: Qty.: 3.5700 f(s)/Unit Total : 17.8500 f(s)
Material: 304/316 Seamless SS tubing, 1/2" O.D. x .035" wall(M304TR0.500W.035)
Identify as D2012-101
Batch: *M104642*

FF 07-06-26 5

2.0 BRAKE NC NC BRAKE



Comment: ~~NC~~

as per Dwg D2012-103 & template D2012-103T1(41.00")

FF 07-06-26 3

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1-Deburr

2-Bend D2012-103 as per template D2012-103T2 & Dwg D2012-103

FF 07-06-27 5

4.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

En 0766/28

Counted
(X5)

5.0	POWDER COATING	POWDER COATING
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Comment: POWDER COATING

Powder Coat Black Sandtex (Ref: 4.3.5.7) as per QSI 005 4.3

BL/m.d/07-06-28

5

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ ☐ Date: 07/06/29

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Friday, 5/25/2007 8:01:38 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: ARM

Job Number: 32550

Part Number: D2012103

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

7/6/29 SP (5)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 51230

7/6/29 SP (5)

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

(5)
7/6/29

Job Completion



W 7-06-29

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

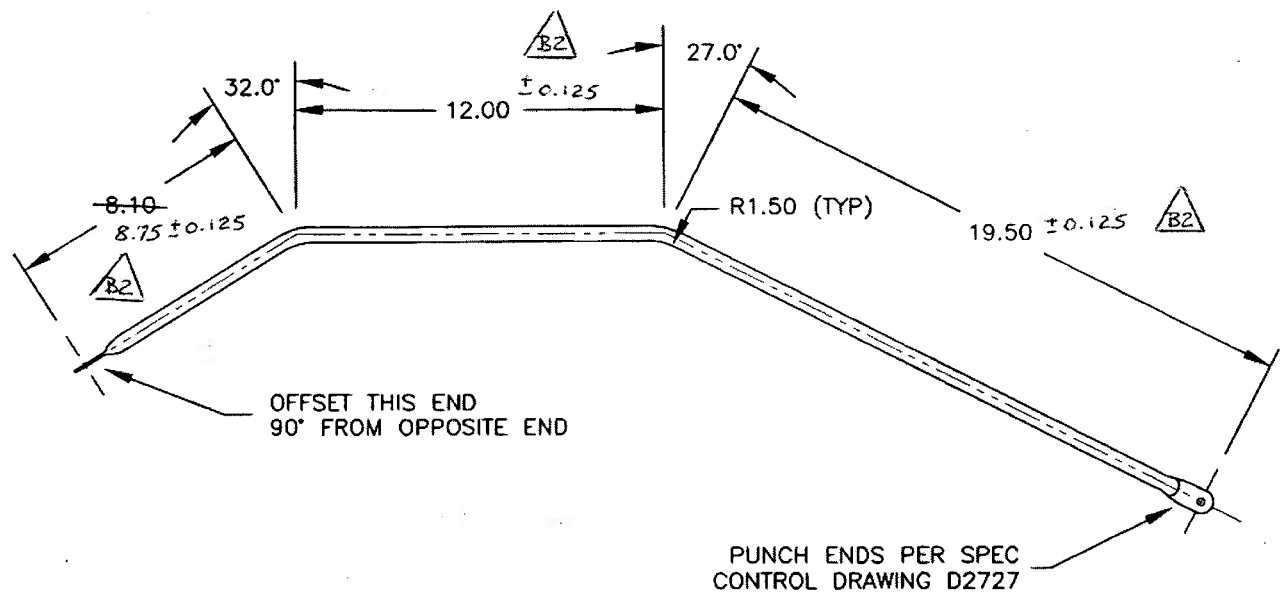
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



RELEASED
94/05/05 KG

DESIGN		DRAWN BY		DART AEROSPACE LTD	
KE		KE		HAMKESBURY, ONTARIO, CANADA	
CHECKED	DM	APPROVED	DM	DRAWING NO.	REV. B
DATE	98.04.28			D2012-103	SHEET 1 OF 1
				TITLE	SCALE
				ARM	1:6
A		92.06.08		NEW ISSUE	
B		98.04.28		CHANGE ANGLES (TSR A362)	
B1		02.05.25		ADD FINISH	
B2		05.04.27		ADD TOLERANCE, ±0.125 WAS 0.10	



NOTES:

1. MAKE PER TEMPLATE DT8068 (WAS DT2012-103)
2. MATERIAL: AISI 304/316 STAINLESS STEEL TUBE Ø0.500 x 0.035 WALL
3. FINISH: POWDER COAT BLACK SANDTEX (4.3.5.7) PER DART Q51005 4.3

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 32550